



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		850473	MANIFOLD-INTAKE	1		
2	10	11975	SCREW (3/8-16 X 1-1/4 IN.)	14		
2	10	811577	SCREW (3/8-16 X 1-3/8 IN.)	2		
3	27	850475	GASKET SET-INTAKE MANIFOLD	1		4
4		807211	VALVE-OIL BY-PASS	1	(30 PSI)	
5	22	806242	CONNECTOR-THERMOSTAT BY-	2		
6	32	805987	HOSE-THERMOSTAT BY-PASS	1		
7	54	815504412	CLAMP	2		
8		850454	PUMP ASSEMBLY-CIRCULATING	1		
9	27	49110	GASKET-WATER PUMP	2		4
10	10	811574	SCREW (3/8-16 X 1-3/4 IN.)	4		
11		19692T	PULLEY-WATER PUMP	1		
12	57	48122	BELT	1		
13	10	47277	SCREW (5/16-24 X 3/4 IN.)	4		
14		850461	HARMONIC BALANCER	1		
15		90081T	PULLEY-CRANKSHAFT	1		
16	10	75334	SCREW (3/8-24 X 3 IN.)	3		
17	13	35048	LOCKWASHER (3/8 IN.)	3		
18	12	34714	WASHER	3		
19	10	811559	BOLT (1/2-20 X 1-3/8 IN.)	1		
20	12	49103	WASHER	1		
21		850459	COVER ASSEMBLY-TIMING CHAI	1		
22	26	821947 1	SEAL-OIL	1		4
23	27	850456	GASKET-TIMING CHAIN COVER	1		4
24	10	850455	SCREW (1/4-20 X 1/2 IN.)	6		
25	22	48358	PLUG-INTAKE MANIFOLD	2		
26	17	35312	PIN-DOWEL	1		
27	22	860300	ELBOW (90 DEG.)	2		
28	32	62987 3	HOSE	1		
29	54	92850	J-CLIP	1		
30	54	815504105	CLAMP	2		
-	27	806640A96	GASKET SET-OVERHAUL	1		